závit whitworth bsw

Written by Administrator
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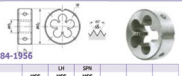
Závitové očká DIN EN 22568

ZÁVITOVÉ OČKÁ



BSW(W) Závit Whitworth BSW, BS-84-1956

Obrábaný materiál									LH	SPN				
Povrchová úprava								HSS	HSS	HSS				
Tolerancia									medium class					
Rezný kužeľ								1,75 P	1,75 P	1,75 P				
BSW	$ød_1$	$\frac{1}{z}$	P	$ød_2 \times h_1$	w	α	INDEx	RL-1200	RL-1300	RL-1400				
1/8"	3,18	40	0,635	20x5	3		3,69	7123	•					
5/32"	3,97	32	0,794	20x7	3		3,88	7124	•					
3/16"	4,76	24	1,058	20x7	4		4,66	7125	•					
7/32"	5,56	24	1,058	20x7	4		5,46	7126	•					
1/4"	6,35	20	1,270	20x7	4		6,24	7127	•					
5/16"	7,94	18	1,411	25x9	4		7,82	7128	•					
3/8"	9,53	16	1,588	30x11	4		9,40	7129	•					
7/16"	11,11	14	1,814	30x11	4		10,98	7130	•					
1/2"	12,70	12	2,117	35x14	4		12,57	7131	•					
9/16"	14,29	12	2,117	38x14	4		14,14	7132	•					
5/8"	15,88	11	2,309	45x18	5		15,72	7133	•					
11/16"	17,46	11	2,309	45x18	5		17,31	7134	•					
3/4"	19,05	10	2,504	45x18	5		18,89	7135	•					
7/8"	22,23	9	2,822	55x22	5		22,10	7137	•					
1"	25,40	8	3,175	55x22	5		25,27	7139	•					
1 1/8"	28,58	7	3,629	65x25	5		28,44	7141	•					
1 1/4"	31,75	7	3,629	65x25	6		31,62	7143	•					
1 3/8"	34,93	6	4,233	65x25	6		34,77	7145	•					
1 1/2"	38,10	5	4,233	75x30	6		37,95	7147	•					
1 5/8"	41,28	5	5,080	75x30	6		41,11	7149	•					
1 3/4"	44,45	5	5,080	90x36	6		44,28	7151	•					
1 7/8"	47,63	4 1/2	5,645	90x36	7		47,45	7153	•					
2"	50,80	4 1/2	5,645	90x36	7		50,62	7155	•					
2 1/4"	57,15	4	6,350	120x36	8		56,99	7157						
2 1/2"	63,50	4	6,350	120x36	8		63,24	7159						
2 3/4"	69,85	3 1/2	7,257	120x36	8		69,58	7161						

Závitové očká DIN EN 22568

BSF Závit Whitworth jemný BSF, BS-84-1956

Obrábaný materiál														
Povrchová úprava								HSS						
Tolerancia								medium class						
Rezný kužeľ								1,75 P						
BSF	$ød_1$	$\frac{1}{z}$	P	$ød_2 \times h_1$	w	α	INDEx	RL-1200						
3/16"	4,76	32	0,794	20x7	4		4,76	7225	•					
7/32"	5,56	28	0,907	20x7			5,47	7226						
1/4"	6,35	26	0,977	20x7	4		6,25	7227	•					
5/16"	7,94	22	1,155	25x9	4		7,83	7228	•					
3/8"	9,53	20	1,270	30x11	4		9,41	7229	•					
7/16"	11,11	18	1,411	30x11	5		10,99	7230	•					
1/2"	12,70	16	1,588	38x10	4		12,57	7231	•					
9/16"	14,29	16	1,588	38x10	4		14,14	7232	•					
5/8"	15,88	14	1,814	45x14	4		15,73	7233	•					
11/16"	17,46	14	1,814	45x14	5		17,31	7234	•					
3/4"	19,05	12	2,117	45x14	5		18,89	7235	•					
7/8"	22,23	11	2,309	55x22	5		22,11	7237	•					
1"	25,40	10	2,504	55x22	5		25,28	7239	•					
1 1/8"	28,58	9	2,822	65x25	6		24,40	7241						
1 1/4"	31,75	9	2,822	65x25	6		31,62	7243						
1 3/8"	34,93	8	3,175	65x25			34,74	7245						
1 1/2"	38,10	8	3,175	75x30			37,91	7247						
1 5/8"	41,28	8	3,175	75x30			41,08	7249						
1 3/4"	44,45	7	3,629	90x36			44,24	7251						
2"	50,80	7	3,629	90x36			50,58	7255						

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